

Pro Industrial™**Silver-Brite® HD Rust Resistant Aluminum Paint**

B59S00012

**SHERWIN
WILLIAMS.****CHARACTERISTICS**

Pro Industrial™ Silver-Brite® Heavy Duty Rust Resistant Aluminum Paint is a quality, one package, interior-exterior aluminum paint formulated with 325 mesh leafing aluminum pigment to give excellent rust inhibition and heat resistance up to 400° F (204°C).

Features:

- Dry heat resistance to 400° F (204°C)
- Resists discoloration compared to alkyls
- Protection against weathering
- Exterior-Interior
- Brush, roll or spray application

For use over properly prepared

Steel, Concrete-Masonry, Primed Galvanized & Aluminum

Recommended for use in:

- Interior-Exterior •Piping •Bridges •Fences
- Refineries •Siding •Storage Tanks, exterior
- Industrial Mufflers •Insulation

Finish Aluminum sheen

Color: Aluminum

Recommended Spreading Rate per coat:

Wet mils: 3.0-4.0
 Dry mils: 1.1-1.5*
 Coverage: 416-568 sq. ft. per gallon
Theoretical Coverage: 625 sq. ft. per gallon @ 1 mil dry

*Do not apply greater than 1.5 mils D.F.T. per coat.

Approximate spreading rates are calculated on volume solids and do not include any application loss. **Note:** Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 3.0 mils wet, @ 50% RH:
 Drying and recoat times are temperature, humidity, and film thickness dependent.

	@50°F	@77°F	@100°F
To touch	4 hours	30 minutes	20 minutes
Tack Free	10 hours	6-8 hours	2 hours
To recoat	22 hours	18 hours	4 hours
To cure	30 days	30 days	30 days

Tinting: Do Not Tint

Aluminum B59S00012**V.O.C. (less exempt solvents):**

481 grams per litre; 4.02 lbs. per gallon
 As per 40 CFR 59.406

Volume Solids: 39 ±2%

Weight Solids: 48 ±2%

Weight per Gallon: 7.76 lbs

Flash Point: 104°F PMCC

Shelf Life: 36 months, unopened

COMPLIANCE

As of 12/18/2023, Complies with:

OTC	Yes
OTC Phase II	Yes
S.C.A.Q.M.D.	No
CARB	Yes
CARB SCM 2007	Yes
CARB SCM 2020	Yes
Canada	Yes
LEED® v4 & v4.1 Emissions	No
LEED® v4 & v4.1 V.O.C.	No
EPD-NSF® Certified	No
MIR-Manufacturer Inventory	No
MPI®	No

APPLICATION

Temperature:
 minimum 50°F / 10°C
 maximum 120°F / 49°C
 air, surface, and material
 At least 5°F above dew point

Relative humidity: 85% maximum
 The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with complaint solvent. Any reduction must be compatible with the existing environmental and application conditions.

Reducer: Not Recommended

Airless Spray:
 Pressure 2000 p.s.i.
 Hose 1/4 inch I.D.
 Tip .011-.015 inch
 Filter 60 mesh

Conventional Spray:
 Gun Binks 95
 Fluid Nozzle 63C
 Air Nozzle 63PB
 Atomization Pressure 50 p.s.i.
 Fluid Pressure 20 p.s.i.

Brush: Natural Bristle

Roller Cover: 3/8 inch woven with solvent resistant core

If specific application equipment is listed above, equivalent equipment may be substituted.

Apply paint at the recommended film thickness and spreading rate as indicated. Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance. Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness, or porosity of the surface, skill, and technique of the applicator, method of application, various surface irregularities, material loss during mixing, spillage, over thinning, climatic conditions, and excessive film build. Special care should be exercised while using this product for maximum performance. Film thickness and surface preparation are critical. Be especially concerned at lap areas and when using airless spray. Excessive film thickness will cause blistering and peeling. Insufficient film thickness may lead to premature rusting of the surface. Do not apply greater than 1.5 mils (40 microns) D.F.T. per coat.

Lightly stir before use. Do not shake with mechanical shaker or overly agitate, as a dull, non-uniform, mottled appearance will result.

For best results, apply to a cool surface between 50°F (10°C) - 100°F (49°C). Stripe coat crevices, welds and sharp angles to prevent early failure in these areas. When using spray application, use 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

SPECIFICATIONS**Steel, 200°F (93°C) to 400°F (204°C):**

2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

Steel, rusted, below 200°F (93°C):

1 coat Pro Industrial Kem Bond HS
 Or
 1 coat Pro Industrial Kem Kromik Universal Metal Primer
 2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

Aluminum, below 200°F (93°C):

1 coat Pro Industrial DTM Wash Primer
 2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

Galvanized Metal, below 200°F (93°C):

1 coat Pro Industrial Galvite HS
 2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

Concrete Block, below 200°F (93°C):

1 coat Pro Industrial Heavy Duty Block Filler
 2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

Insulated Pipe and Ductwork, interior below 130°F (54°C):

1 coat ProMar 200 Zero VOC Latex Primer
 2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

Masonry, below 200°F (93°C):

1 coat Loxon Concrete and Masonry Primer
 2 coats Pro Industrial Silver-Brite Aluminum HD Rust Resistant

The systems listed above are representative of the product's use. Other systems may be appropriate. Other primers may be appropriate.

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SURFACE PREPARATION

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primer-sealer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

Iron and Steel (below 200°F/93°C) - Minimum surface preparation is Commercial Blast Cleaning per SSPC-SP6/NACE 3. Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. 1 mil profile minimum.

Iron and Steel (200°F/93°C to 400°F/204°C) - Remove all oil and grease from the surface by Solvent Cleaning per SSPC-SP1. Minimum surface preparation is Near White Blast Cleaning per SSPC-SP10/NACE 2, 1 mil profile. Apply two coats Pro Industrial Silver-Brite HD Rust Resistant Aluminum Paint. Do not apply greater than 1.5 mils dft/ct.

Aluminum (below 200°F/93°C) - Remove all oil, grease, dirt, oxide and other foreign material per SSPC-SP1. Primer required.

Galvanized Metal (below 200°F/93°C) - Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1. Prime with Pro Industrial Galvite HS. When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch of a primer coat. Allow paint to dry at least one week before testing adhesion. If adhesion is poor, brush blasting per SSPC-SP16 is necessary to remove these treatments. Rusty galvanizing below 200°F (93°C) requires a minimum of Hand Tool Cleaning per SSPC-SP2. Primer required.

Concrete (below 200°F/93°C) - For surface preparation, refer to SSPC-SP13/NACE 6 or ICRI No. 310.2R, CSP 1-3. Surface should be thoroughly clean and dry. Air, surface, and material temperature must be at least 55°F (13°C) before filling. Use Pro Industrial Heavy Duty Block Filler. The filler must be thoroughly dry before topcoating per manufacturer's recommendations. Primer required.

SURFACE PREPARATION

Masonry (below 200°F/93°C) - All masonry must be free of dirt, oil, grease, masonry dust, etc. Special care should be exercised while using this product for maximum performance. Film thickness and surface preparation are critical. Be especially concerned at lap areas and when using airless spray. Excessive film thickness will cause blistering and peeling. Insufficient film thickness may lead to premature failure of the coating. Always apply to cool surfaces (50°F/10°C-100°F/93°C). Primer required.

Insulated Pipe & Ductwork (interior below 130°F/54°C) - Prime with ProMar 200 Zero VOC Latex Primer. NOTE: For insulated pipe and ductwork 130°F (54°C) to 400°F (204°C), apply two coats Pro Industrial Silver-Brite HD Rust Resistant Aluminum Paint direct to surface.

Mildew - Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised. Mildew may be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts clean water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with clean water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach-water solution.

SAFETY PRECAUTIONS

Before using, carefully read **CAUTIONS** on label.

Refer to the Safety Data Sheets (SDS) before use.

FOR PROFESSIONAL USE ONLY.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

CLEANUP INFORMATION

Clean spills, spatters & tools with compliant cleanup solvent. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using solvents.

DANGER: Rags, steel wool, other waste soaked with this product, and sanding residue may spontaneously catch fire if improperly discarded. Immediately place rags, steel wool, other waste soaked with this product, and sanding residue in a sealed, water-filled, metal container. Dispose of in accordance with local fire regulations.

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