

SHER-WOOD[®] SB Wiping Stain Concentrate

Fruitwood......S64N72 Custom Blend (Wipe Stain)S64SB Series Custom Blend (Spray Stain)S67SB Series

CC-F84C

DESCRIPTION	CHARACTERIS	STICS	SPECIFICATIONS	
 SHER-WOOD[®] SB Wiping Stain Concentrate is a highly pigmented stain concentrate intended to accent and highlight grain definition and natural beauty of interior wood products after being reduced with solvent. Advantages: Can be reduced with a variety of approved solvents and can be intermixed with other Sher-Wood SB Colorants and or stain products to create custom colors. Provides rich wood tones Excellent claritt Apply by spray dip, truth, solvent 	Volume Solids:49.8% asDrying (77°F, 50% RH):Reduced 400% with MineraWorking time:Wipe with or before off.To Recoat:30-60 min wiping	packaged	Surface preparation Wood - New Work (interior only): Must be clean, dry, and finish sanded. Substrate should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8%.	
	aged. Wil solvent so Package Life: 2 years, u Ai Quality baia: on-photochemically rea	I vary with election. Inopened	Previously finished wood (interior only): Strip old finishes completely and remove all contaminants from the surface. Make sure surface is dry. Finish as new work	
 reduction Use to shade Sher-Wood Natural Filler and Sher-Wood Glazes Use under all Sher-Wood sealer and topcoat systems Durable color - light stable, acid resistant, and non-bleeding colorants 	 Voranie Organic Compounds (VOC) Theoretical as packaged, less exempts: 3.23 lb/gal, 387 g/L Volatile Organic Compounds (VOC) Theoretical reduced 400% with Mineral Spirits, less exempts: 5.78 lb/gal, 693 g/L Volatile Hazardous Air Pollutants (VHAPS) as packaged: No reportable VHAPS 	less g/L nds (VOC) % with apts: bllutants	Testing: The information, data, and recommendations set forth in this Product Data Sheet are based upon test results believed to be reliable. However, due to the wide variety of substrates, substrate properties, surface preparation methods, equipment and tools, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale	
	An Environmental Data She from your local Sherwin-Wil www.paintdocs.com		application.	

APPLICATION

Typical Setups

Application as a Wipe Stain

For applications requiring a wipe stain, reduce 1 part stain concentrate to 4 parts solvent. A typical blend would be 1 part Stain Concentrate, 4 parts Mineral Spirits.

Application as a Spray No Wipe Stain

For applications requiring a sprav stain with no wiping, reduce 1 part stain concentrate to 15 to 25 parts solvent. A typical blend would be 1 part Stain Concentrate, 4 parts Mineral Spirits, and 10 to 20 parts VM&P Naphtha. Spray a uniform coat. Sealers or other wood finishing products may be applied after 5 to 10 minutes drying.

To shade fillers

Sher-Wood SB Stain Wiping Concentrates may be used to make shaded fillers or shading lacquers. A maximum of 16 ounces of stain can be added to the filler or D70T1 to obtain the color or tint desired.

Cleanup:

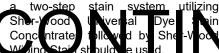
Clean tools/equipment immediately after use with Mineral Spirits, VM&P Naphtha or HAPS C Thinner, R7K320.

Follow manufacture recommendations when using any solvent.

SPECIFICATIONS

- Agitation is recommended to maintain uniform color.
- Final color is influenced by substrate variations, wood preparation as well as topcoat gloss quality.
- Maintain uniform sanding specifications for color reproducibility.
- Not recommended for exterior use.
- Customer should test stain and topcoating system on substrate under shop conditions.
- Toluene, Xylene, Hi-Flash Naphtha 100, Aromatic Naphtha 150 or
- 2- Butoxyethanol may be used but do not maintain HAPS compliance.
- VM&P Naphtha, Mineral Spirits or 140 Flash Aliphatic Naphtha can be used for reduction to maintain HAPS compliance.
- Use only aliphatic solvents (VM&P Naphtha, Mineral Spirits or 140 Flash Aliphatic Naphtha) in the stain mix for use over wash coats.
- Complete removal of excess stain from the surface is necessary for optimum adhesion. If the color is not acceptable,

in



VHAPS Compliant Solvents VM&P Naphtha R1K3 – Fast Mineral Spirits R1K4 - Medium 140 Flash Aliphatic Naphtha R1K140 - Slow

VHAPS Containing Solvents

Toluene R2K1 - Fast Xvlene R2K4 – Medium Hi-Flash Naphtha 100 R2K5 - Slow Aromatic Naphtha 150 R2K7 - Very Slow 2-Butoxyethanol R6K25 - Very Slow

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FOR INDUSTRIAL SHOP APPLICATION ONLY

CAUTIONS

Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your Sherwin-Williams local facility or www.paintdocs.com.

Please direct any auestions or comments to your local Sherwin-Williams facility.

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