SHERWIN WILLIAMS.

Industrial Wood Coatings

CC-F723

SHER-WOOD® Pro White Lacquer Undercoater

White	F	P65WT1
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DESCRIPTION

SHER-WOOD® Pro White Lacquer Undercoater is a nitrocellulose lacquer formulated for use on interior new wood surfaces as a primer/undercoater. This product may be used as a finish where a dull flat appearance is desired (requires 2 coats). This product can be topcoated with one component nitrocellulose lacquers and alkyd topcoats. Typical applications include interior wooden trim, doors, furniture, novelties and architectural millwork.

Advantages:

- · Fast drying Topcoat within one hour
- Designed for professional use for new home construction and contractors in the commercial market.
- Versatile Can be applied by airless, HVLP and conventional spray equipment.
- Can be tinted with OptiColor® XP or GIS colorants up to 4 ounces per gallon. Tint strength is not controlled.

Air Quality Data:

- · Non-photochemically reactive
- Volatile Organic Compounds (VOC)
 Theoretical as packaged, maximum, less exempt solvents:

 5.13 lb/gal 615 g/L
- Volatile Hazardous Air Pollutants (VHAPS) as packaged, maximum: 0.17 lb/lb of solids

An Environmental Data Sheet is available from your local Sherwin-Williams facility or at www.paintdocs.com.

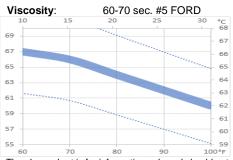
VOC compliance limits vary from state to state; please consult local Air Quality rules and regulations.

CHARACTERISTICS

Color: White

Gloss: Flat

Volume Solids: 24 ± 2%



The above chart is for information only and should not be used as product specifications

Recommended film thickness:

As a surface before sanding Mils Wet 8.0 Mils Dry 1.9

Total film thickness of systems must not exceed 4.0 mils DFT.

Spreading Rate (no application loss) 385 sq ft/gal @ 1 mil-DFT

Drying (1.0 mils dft, 77°F, 50% RH): To
Touch: 15 minutes
To Handle: 15-20 minutes
To Sand: 20-30 minutes
To Recoat: 30-60 minutes

Package Life: 2 years, unopened

Flash Point: 21°F PMCC

SURFACE PREPARATION

WARNING! Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

Wood-Interior only

All finishing lumber shall be stored on the premises in dry, warm rooms to prevent absorption of moisture, shrinkage, and roughening of the wood. All surfaces shall be sanded smooth, with the grain, and never across it. Must be clean, dry, and finish sanded. Substrate should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8%. Surface blemishes shall be corrected and the room cleaned of dust before proceeding with finishing coats. Finishes shall be lightly sanded between coats.

Testing: The information, data, recommendations set forth in this Product Data Sheet are based upon test results believed to be reliable. However, due to the wide variety of substrates. substrate properties, surface preparation methods. equipment and tools, application methods, and environments, the customer should test complete system for adhesion. compatibility and performance prior to full scale application.

APPLICATION

For optimal results, it is recommended to apply this product at room temperature. Surface and ambient temperatures must be above 50°F at the time of application.

May be applied by:

Conventional Spray Airless Spray HVLP

AIRLESS SPRAY

Reducer: Reduce as needed for application. Reduce 20-30% with R7K120 or R7K320 Lacquer Thinner.

Retard: To retard the dry, use

2-Butoxyethanol (R6K25) at 2-3% maximum.

CLEANUP INFORMATION

Clean tools/equipment immediately after use with Compliant clean up solvent.

Follow manufacturer's safety recommendations when using any solvents.

ADDITIONAL INFORMATION

- · Interior use only
- Agitate package contents, especially before using.
- Clean equipment before and after with lacquer thinner.
- Not for use as a primer for waterborne finishes.
- Can be used as a primer for solvent based, air dry alkyds or nitrocellulose pigmented lacquer topcoats.
- Total film thickness of lacquer systems must not exceed 4.0 mils dry film because heavier films may show cracking and checking tendencies.
- · Not for use on floors.
- Customer is urged to pretest system under normal application conditions.

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CAUTIONS

FOR PROFESSIONAL USE ONLY

Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your local Sherwin-Williams facility or

www.paintdocs.com.

Please direct any questions or comments to your local Sherwin-Williams facility.

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