



**SHERWIN  
WILLIAMS.**

**Industrial Wood Coatings**

**CC-F605**

# SHER-WOOD® WB Dye Concentrates

Black.....S61B70005  
Yellow.....S61Y70002

Brown.....S61N70010

Orange.....S61E70003

DESCRIPTION	CHARACTERISTICS		SPECIFICATIONS			
<p><b>SHER-WOOD® WB Dye Concentrates</b> are dyes formulated to use in SHER-WOOD® 7211W / 7311W Wipe Stain bases and SHER-WOOD® 7311W Spray Stain Base. Please refer to the recommended tinting systems chart for tinting specifics.</p> <p><b>Air Quality Data:</b></p> <ul style="list-style-type: none"><li>Non-photochemically reactive</li><li>Volatile Organic Compounds (VOC) theoretical as packaged, maximum less exempt solvents: 1.9 lb/gal, 228 g/L.</li></ul> <p>Volatile Hazardous Air Pollutants (VHAPS) as packaged maximum: less than 1.0 lbs per pound of solids</p> <p>VOC compliance limits vary from state to state; please consult local Air Quality rules and regulations</p> <p>An Environmental Data Sheet is available from your local Sherwin-Williams facility, or at <a href="http://www.paintdocs.com">www.paintdocs.com</a>.</p>	<p><b>Volume Solids:</b> 20-26 ± 1%</p> <p><b>Weight Solids:</b> 20-35 ± 1%</p> <p><b>Flash Point:</b> N/A</p> <p><b>Package Life:</b> 1 year, unopened</p>	<p><b>Surface preparation:</b> <b>Wood - New Work (interior only):</b> Must be clean, dry, and finish sanded. Substrate should be free of grease, oil, dirt, fingerprints, and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8%.</p> <p><b>Previously finished wood (interior only):</b> Strip old finishes completely and remove all contaminants from the surface. Make sure surface is dry. Finish as new work.</p> <p><b>Testing:</b> The information, data, and recommendations set forth in this Product Data Sheet are based upon test results believed to be reliable. However, due to the wide variety of substrates, substrate properties, surface preparation methods, equipment and tools, application methods, and environments, the customer should test the complete system for adhesion, compatability and performance prior to full scale application.</p>				
<b>Recommended Tinting Systems</b>						
Type	Code	Pigments	Max	Dyes	Max	Notes
<b>A - Solventborne Stains</b>						
CLEAR BASE 402000	S67T70094	SHER-WOOD® Tinting Concentrates	5%	7321 Dye Concentrates	2.5%	Part of Olesol Stain System
OLESOL STAIN	Part of a System	SHER-WOOD® Tinting Concentrates	5%	7321 Dye Concentrates	See TDS	HAPS free, good for machine spray
7321S GLAZE	S66T70021	SHER-WOOD® Tinting Concentrates	2%	No	-	Spray, dry, remove with scotch brite
GLAZING STAIN NEUTRAL NEW	S66T70019	SHER-WOOD® Tinting Concentrates, 824, 844, 866	20% Total	7321 Dye Concentrates	20%	Good wipability, excellent adhesion
<b>B - Waterborne Stains</b>						
7311W SPRAY STAIN BASE	S67N70002	H's, 896's	7%	WB Dye Concentrates	4%	Good grain definition, HAPs free
7311W WIPING STAIN	S64N70009	H's, 896's	20%	WB Dye Concentrates	4%	Good grain definition, HAPs free
7211W WIPING STAIN	S64N70007	H's, 896's	20%	WB Dye Concentrates	4%	Good grain definition, HAPs free

<b><u>APPLICATION</u></b> Typical Setups	<b><u>ADDITIONAL INFORMATION</u></b>	<b><u>CAUTIONS</u></b>
<p><b>Cleanup:</b> Clean tools/equipment immediately after use</p> <p>Follow manufacturer's safety Recommendations when using any solvent.</p>	<p>All trademarks are the property of their respective owners.</p>	<p><b>FOR INDUSTRIAL SHOP APPLICATION ONLY</b></p> <p><b>Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.</b></p> <p>To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your local Sherwin-Williams facility or <a href="http://www.paintdocs.com">www.paintdocs.com</a>.</p> <p>Please direct any questions or comments to your local Sherwin-Williams facility.</p> <p><b>Note:</b> All purchases of products from Sherwin-Williams are exclusively subject to Sherwin-Williams' terms and conditions of sale which can be found <a href="#">by following this link (click here)</a> Please review these terms and conditions prior to the purchase of the products.</p> <p>Sherwin-Williams warrants the product to be free of manufacturing defect in accordance with Sherwin-Williams' quality control procedures. Except for the preceding sentence, due to factors that are outside of Sherwin-Williams' control, including substrate selection, and customer handling, preparation, and application, Sherwin-Williams cannot make any other warranties related to the product or the performance of the product. <b>SHERWIN-WILLIAMS DISCLAIMS ALL WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTY OF MERCHANTABILITY, THE IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.</b></p> <p>Liability for products proven to be defectively manufactured will be limited solely to replacement of the defective product or the refund of the purchase price paid for the defective product, as determined by Sherwin-Williams. Under no circumstances shall Sherwin-Williams be liable for indirect, special, incidental or consequential damages, lost profits or punitive damages arising from any cause whatsoever.</p>