SWD

Exterior Acrylic Stucco Finish Flat

B02WJ0851 Extra White, B02WJ0853 Deep Base, B02TJ0854 Ultradeep Base



CHARACTERISTICS

SWD Exterior Acrylic Stucco Finish Flat is a 100% Acrylic Exterior Coating designed for the professional painting contractor. Exterior Flat Stucco Finish builds well on exterior applications. It is ideal for wood siding, cement composition siding, plywood, concrete, and masonry and can be applied to dry stucco surfaces with pH up to 13.

Color: Many Colors To optimize hide and color development, always use the recommended P-Shade primer.

Coverage: 350-400 sq. ft. per gallon

@ 4 mils wet 1.4 mils dry

Drying Time, @ 77° F, 50% RH:

Touch: 1 Hour Recoat: 4 Hours Drying and recoat times are temperature, humidity, and film thickness dependent.

Finish: 0-5 units @ 85°

Tinting with CCE:

Base:	oz. per gallon:	Strength:
Extra White	0-6	SherColor
Deep Base	4-12	SherColor
Ultradeep bas	se 10-12	SherColor

Extra White B02WJ0851

(may vary by color)

V.O.C.(less exempt solvents):

less than 50 grams per litre; 0.42 lbs. per gallon
As per 40 CFR 59.406

Volume Solids: $34 \pm 2\%$ Weight Solids: $52 \pm 2\%$

Weight per Gallon: 11.34 lbs
Flash Point: N.A.
Vehicle Type: 100% Acrylic
Shelf Life: 36 months, unopened

COMPLIANCE

As of 4/21/2023, Complies with: OTC Yes OTC Phase II Yes S.C.A.Q.M.D. Yes **CARB** Yes **CARB SCM 2007** Yes **CARB SCM 2020** Yes Canada Yes LEED® v4 & v4.1 Emissions N.A. LEED® v4 & v4.1 V.O.C. Yes **EPD-NSF® Certified** N.A. **MIR-Manufacturer Inventory** N.A. **MPI**® Nο

APPLICATION

Do not apply at air or surface temperatures below 40°F or when air or surface temperatures may drop below 40°F within 48 hours. Avoid using if rain or snow is expected within 24 hours. No painting shall be done immediately after a rain or during foggy weather

No reduction needed.

Brush:

Use a nylon-polyester brush.

Roller:

Use a high quality 1/2-1^{1/2} inch nap synthetic roller cover.

Spray - Airless:

Pressure 2000-2500 p.s.i. Tip .017-.023 inch

APPLICATION TIPS

Make sure product is completely agitated (mechanically or manually) before use.

SPECIFICATIONS

Aluminum & Aluminum Siding, Galvanized Steel:

2 coats SWD Exterior Acrylic Stucco Finish

Steel:

1 coat All Surface Enamel Latex Primer 2 coats SWD Exterior Acrylic Stucco Finish

Concrete Block, CMU, Split Face Block:

1 coat Conflex Block Filler

2 coats SWD Exterior Acrylic Stucco Finish

Brick, Cement, Concrete:

1 coat Loxon Concrete & Masonry Primer Or

Loxon Conditioner

2 coats SWD Exterior Acrylic Stucco Finish

Stucco:

2 coats SWD Exterior Acrylic Stucco Finish

Wood, Plywood:

1 coat Exterior Latex Primer Or

1 coat Exterior Oil-Based Wood Primer 2 coats SWD Exterior Acrylic Stucco Finish

If the wood has bleeding (such as tannin or knot-holes), prime with Multi-Purpose Primer. Prime all sides of bleeding woods

Other primers may be appropriate.

When repainting involves a drastic color change, a coat of primer will improve the hiding performance of the topcoat color.

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SURFACE PREPARATION

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Remove all surface contamination by washing with a appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primersealer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

Aluminum: Wash to remove any oil, grease, or other surface contamination. All corrosion must be removed with sandpaper, wire brush, or other abrading method.

Caulking: Gaps between windows, doors, trim, and other through-wall openings can be filled with the appropriate caulk after priming the surface.

Cement Composition Siding-Panels: Remove all dirt, dust, grease, oil, loose particles, laitance, foreign material, and peeling or defective coatings. Allow the surface to dry thoroughly. If the surface is new, test it for pH, if the pH is higher than 9, prime with Loxon Concrete & Masonry Primer.

Concrete, Masonry, Cement, Block: All new surfaces must be cured according to the supplier's recommendations—usually about 30 days. Remove all form release and curing agents. Rough surfaces should be filled to provide a smooth surface. If painting cannot wait 30 days, allow the surface to cure 7 days and prime the surface with Loxon Concrete & Masonry Prime-Sealer. Cracks, voids, and other holes should be repaired with an elastomeric patch or sealant. Concrete Masonry Units (CMU) - Surface should be thoroughly clean and dry. Air, material and surface temperatures must be at least 50°F (10°C) before filling. Use Loxon Acrylic Block Surfacer. The filler must be thoroughly dry before topcoating.

Brick: Surfaces must be free from dirt, loose mortar and foreign matter. All brick should be allowed to weather at least one year followed by wire brushing to remove efflorescence. These surfaces should then be treated with one coat of Loxon Conditioner.

Stucco: Remove any loose stucco, efflorescence, or laitance. If recommended procedures are followed, and normal drying conditions prevail, the surface may be painted with a latex paint in 5 - 7 days. Otherwise allow new stucco to cure at least 30 days before painting. If painting cannot wait 30 days, allow the surface to dry 7 days and prime with Loxon Concrete and Masonry Primer. Repair cracks, voids, and other holes with an elastomeric patch or sealant.

SURFACE PREPARATION

Mildew:

Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised.

Mildew may be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts clean water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with clean water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach-water solution.

Previously Painted Surfaces: If in sound condition, clean the surface of all foreign material. Smooth, hard or glossy coatings and surfaces should be dulled by abrading the surface. Apply a test area, allowing paint to dry one week before testing adhesion. If adhesion is poor, additional abrasion of the surface and/or removal of the previous coating may be necessary. Retest surface for adhesion. If paint is peeling or badly weathered, clean surface to sound substrate and treat as a new surface as above. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

Steel: Rust and mill scale must be removed using sandpaper, wire brush, or other abrading method. Bare steel must be primed the same day as cleaned.

Galvanized Metal Surfaces: Allow to weather a minimum of six (6) months prior to coating. Solvent clean per SSPC-SP1, then prime if required. When weathering is not possible or the surface has been treated with chromates or silicates, first solvent clean per SSPC-SP1 and apply a test area, priming if required. Allow paint to dry one week before testing. If adhesion is poor, brush blasting is necessary to remove these treatments.

Wood, Plywood, Composition Board: Clean the surface thoroughly then sand any exposed wood to a fresh surface. Patch all holes and imperfections with a wood filler or putty and sand smooth. All new and patched areas must be primed. Knots and some woods, such as redwood and cedar, contain a high amount of tannin, a colored wood extract. If applied to these bare woods, it may show some staining. If staining persists, spot prime severe areas with 1 coat of Exterior Oil-Based Wood Primer prior to using.

CAUTIONS

For exterior use only.
Protect from freezing.
Non-Photochemically reactive.

Before using, carefully read **CAUTIONS on label**.

CRYSTALLINE SILICA, ZINC: Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection (NIOSH approved) or leave the area. Adequate ventilation required when sanding or abrading the dried film. If adequate ventilation cannot be provided wear an approved particulate respirator (NIOSH approved). Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Abrading or sanding of the dry film may release crystalline silica which has been shown to cause lung damage and cancer under long term exposure. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN

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CLEANUP INFORMATION

Clean spills, spatters, hands and tools immediately after use with soap and warm clean water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using solvents.