

# Product Finishes

CC-T7



**SHERWIN  
WILLIAMS.**

## Polane<sup>®</sup> Catalysts

Polane<sup>®</sup> Catalyst..... V66V27  
 Polane<sup>®</sup> Catalyst..... V66V29  
 Polane<sup>®</sup> Catalyst..... V66VC255

Polane<sup>®</sup> Plus Catalyst..... V66V47  
 Polane<sup>®</sup> Exterior Catalyst. V66V55

Polane<sup>®</sup> Catalyst..... V66VC232  
 Polane<sup>®</sup> Catalyst..... V66VC236

REX Number	Products Used With	TDS Reference	Amount of catalyst per TDS	Pot Life	Catalyst Shelf Life Unopened
<b>V66V27 Polane<sup>®</sup> Catalyst</b>	Polane <sup>®</sup> B F63W13 Series	CC-B20	6:1 Ratio	6-8 hours	12 months
	Polane <sup>®</sup> Dead Flat Black F63B7	CC-D30	7:1 Ratio	8 hours	
	Polane <sup>®</sup> HS Enamel F63W56 Series	CC-D6	2:1 Ratio	2-3 hours	
	Polane <sup>®</sup> T Polyurethane Enamel F63W12 Series	CC-D5	6:1 Ratio	6-8 hours	
	Polane <sup>®</sup> Primer Sealer E65A4	CC-D3	13:1 Ratio	8 hours	
	Polane <sup>®</sup> Sprayfil D61A23 Series	CC-D1	13:1 Ratio	6-8 hours	
<b>V66V29 Polane<sup>®</sup> Catalyst</b>	Fast Dry Acrylic Enamel F78W100 Series	CC-B20	8:1 Ratio	6-8 hours	24 months
	Fast Production Enamel F75W100 Series	CC-B7	8:1 Ratio	6-8 hours	
	High Solids Acrylic Enamel F88W200 Series	CC-B23	8:1 Ratio	4 hours	
	KemAcryl™ HS Enamel F88W160 Series	CC-B31	8:1 Ratio	6 hours	
	Polane <sup>®</sup> B F63W13 Series	CC-D4	6:1 Ratio	6-8 hours	
	Polane <sup>®</sup> T polyurethane Enamel F63W12 Series	CC-D5	6:1 Ratio	6-8 hours	
	Polane <sup>®</sup> Clear Topcoat F63V1	CC-D12	7:1 Ratio	8 hours	
	Polane <sup>®</sup> HS Enamel F63W56 Series	CC-D6	2:1 Ratio	2-3 hours	

For other characteristics and method of use, please refer to the technical data sheets relating to part A.

An Environmental Data Sheet is available from your local Sherwin-Williams facility or at [www.paintdocs.com](http://www.paintdocs.com).

REX Number	Products Used With	TDS Reference	Amount of catalyst per TDS	Pot Life	Catalyst Shelf Life Unopened
<b>V66V47 Polane® Plus Catalyst</b>	Polane® 2.8 T Plus F63W76 Series	CC-D14A	4:1 Ratio	2 hours	12 months
	Polane® Plus Enamel F63W81 Series	CC-D15A	3:1 Ratio	2-3 hours	
	Polane® T Plus Polyurethane Enamel F63W78 Series	CC-D13A	4:1 Ratio	4 hours	
	Polane® 2.8 T Plus Sprayfil D61H75	CC-D16B	6:1 Ratio	6 hours	
	Polane® Plus Sealer E65A71	CC-D17A	4:1 Ratio	4 hours	
<b>V66V55 Polane® Exterior Catalyst</b>	Polane® G Plus F63W200 Series	CC-D26	3:1 Ratio	2 hours	12 months
	Polane® HS Plus Polyurethane Enamel F63W66 Series	CC-D20	3:1 Ratio	1 hour	
	Polane® S Plus Polyurethane Enamel F63W25 Series	CC-D19	6:1 Ratio	2 hours	
	Polane® SP Polyurethane Enamel F63WC140 Series	CC-D27	5:1 Ratio	1-2 hours	
	Polane® D8700 2.8 VOC DTM Urethane F63W180 Series	CC-D28	Gloss 5:1 Ratio Mid Gloss 6:1 Ratio	90 minutes	
	Polane® 8890 Acrylic Polyurethane F63W100 Series	CC-D D31	Gloss 5:1 Ratio Low Gloss 6:1 Ratio	2 hours	
<b>V66VC232 Polane® Catalyst</b>	Polane® SP Polyurethane Enamel F63WC140 Series	CC-D27	4:1 Ratio	1-2 hours	12 months
<b>V66VC236 Polane® HS Catalyst</b>	Polane® SP Polyurethane Enamel F63WC140 Series	CC-D27	4:1 ratio	1-2 hours	24 months
<b>V66VC255 Polane® High Solids Catalyst</b>	Polane® 8400 Polyurethane Enamel F63W113 Series	CC-D29	High Gloss 2:1 Ratio Low and Mid Gloss 3:1 Ratio	1 hour	12 months

**FOR INDUSTRIAL SHOP APPLICATION ONLY**

**Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.**

To obtain the most current version of the Environmental Data Sheet (EDS), Product Data Sheet (PDS), or Safety Data Sheet (SDS) please visit your local Sherwin-Williams facility or [www.paintdocs.com](http://www.paintdocs.com).

Please direct any questions or comments to your local Sherwin-Williams facility.

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